

Date: Wednesday, 4/4/2007 8:59:44 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: X-TUBE 412	
Job Number	: 31599				
Estimate Number	: 12727				
P.O. Number	: N/A				
This Issue	: 4/4/2007				
Prsh Rev.	: NC				
First Issue	: N/A				
Previous Run	: 31598				
Written By					
Checked & Approved By					
Comment	: Est Rev:A New Issue 07-02-14 JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D6009129	Crosstube Material 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part number Description Batch 1 D6009-129 Crosstube <u>B-29U1</u> Check OD = 3.500", ID = 2.250" <span style="float: right;">SF 07/04/13</span>		
2.0	DC	DOCUMENT CONTROL 
Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPPD412-664-205 CHG001 <span style="float: right;">N/A</span>		
3.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE 
Comment: MORI SEIKI CNC LATHE LARGE <span style="float: right;">SF 07/04/13</span>		
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <span style="float: right;">SF 07/04/13</span>		
5.0	QC8	SECOND CHECK 
Comment: SECOND CHECK <span style="float: right;">SF 07/04/13</span>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 4/4/2007 8:59:44 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: X-TUBE 412

Job Number: 31599

Part Number: D412664245

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Polish entire outside surface of crosstube

JB 7-4-18

7.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SP 7-4-18

8.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

JB 7-4-18

9.0 QC3/5

INSPECT WORK/WING WALK



Comment: Inspect work & Chemical conversion Coat

SP 7-5-4

10.0 BENDING

BENDING MACHINE



Comment: BENDING MACHINE

Bend tube as per Dwg D412-664-243 using CNC bender program 412-af and Folio FT010

EL 7-5-7

11.0 QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

SP 05-14 0

12.0 D36061

CUFF



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

CUFF

Batch: 31474

SP 07-05-23

13.0 LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Drill Rivet holes as per Dwg D412-664-245

RT  
07-05-23

2-Drill pilot holes in tube as per Dwg D412-664-245

3-Ream hole to finish size in tube as per Dwg D412-664-245

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 4/4/2007 8:59:44 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: X-TUBE 412

Job Number: 31599

Part Number: D412664245

Job Number:



Seq. #:

Machine Or Operation:

Description :

4-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D412-664-245

JB 7-5-14

120 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat Tube & Cuffs as per QSI 005 4.1

JB 7-5-14

130 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

140 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

150 OUTSIDE SERV.10

OUTSIDE SERVICES -LG



Comment: Sub-Contracting OUTSIDE SERVICES

Liquid Penetrant Inspection as per QSI 0380r

Issue P/O: 3781 LPI as per ASTM 1417

Level 2 Attach copy of NDT results to work order

Co 7/05/15 ①

160 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Inspect for transit damage

Ensure copy of NDT results attached to work order

Co 7/05/16 ①

170 QC5

INSPECT WORK TO CURRENT STEP



Comment: Inspect for damage & ensure results are as per Dwg D412-664-203

20.0 LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Rivet Cuffs as per Dwg D412-6647-245. with Sika flex in Between tube & Cuff

A/R SIKAFLEX -241/-291 BATCH: 103497

AT 07 05-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 4/4/2007 8:59:45 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: X-TUBE 412

Job Number: 31599

Part Number: D412664245

Job Number:



Seq. #:

Machine Or Operation:

Description:

21.0

CR3212406

CHERRY RIVET



Comment: Qty.: 44.0000 Each(s)/Unit Total : 44.0000 Each(s)

CHERRY RIVET 39  
Batch: 818/64/m10407/ 8T 07-05-23

22.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

1-Prime inside and outside crosstube as per QSI 005 4.2

8T 07-05-23

2-Paint outside crosstube with White Imron as per QSI 005 4.2

23.0 QC14

INSPECT SPRAY PAINT



Comment: Inspect Spray Paint

Wrap in plastic bag to protect from scratches

24.0 D31891

Chafing Shield



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Chafing Shield

Batch: 31147

8T 07-05-24

25.0 D3595

Rubber Cushion (per sq ft)



Comment: Qty.: 0.0536 sf(s)/Unit Total : 0.0536 sf(s)

Rubber Cushion

Cut to .630" X 5.8" X 2PCS

Batch: 31948

8T 07-05-24

26.0 D28961

Support



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part number Description Batch

1 D2896-1 Support

27266

8T 07-05-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 4/4/2007 8:59:45 AM  
User: Kim Johnston

# Process Sheet

32176

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: X-TUBE 412
Job Number: 31599		Part Number: D412664245
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
27.0	D2856600 	Abrasion Strip 
Comment: Qty.: 0.9450 f(s)/Unit Total : 0.9450 f(s) Abrasion Strip 2 X D2856-600-1009 Batch: <u>26650</u> <span style="margin-left: 100px;">RT 07-05-25</span>		
28.0	MS2192028 	Clamp(per MIL-DTL-8783C) 
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Qty Part number Description Batch 4 MS21920-28 Clamp <u>102534</u> <span style="margin-left: 100px;">RT 07-05-25</span>		
29.0	MS2192032 	clamp(per MIL-DTL-8783C) 
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) clamp(per MIL-DTL-8783C) batch: <u>102931</u> <span style="margin-left: 100px;">RT 07-05-25</span>		
30.0	LANDING GEAR 1 	LANDING GEAR RESOURCE 1 
Comment: LANDING GEAR RESOURCE 1 Assemble as per Dwg D412-664-245  Install Chaffing Shields  Instal support with magnobond 6398 per dwg D412-664-245, cure for 12hrs before packaging.  Time & date of application: <u>6:00 pm 07-05-24</u> Batch: <u>103628</u> <span style="margin-left: 100px;">RT 07-05-25</span>		
31.0	QC5 	INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP <i>7/05/25 ①</i>		
32.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-664-205		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 4/4/2007 8:59:45 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: X-TUBE 412

Job Number: 31599

Part Number: D412664245

Job Number:



Seq. #:

Machine Or Operation:

Description :

\*\*\*\*\*Ensure tube is not packaged if curing time is less than 12 hrs, see step 27 for application time & date

\*\*\*\*\*

Time & date of packaging: 07/05/25 1pm

*See 4/26/04-205 B92146*

**POSITIVE RECALL**

EFFECTIVE 07/04/04 AUTH UP

RELEASED 61 DATE 07/05/25

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

33.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*① 07/05/25 ①*

Job Completion



*✓ 07-05-25*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	9P	DRAWN BY	9P	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D412-664-245 REV. B SHEET 1 OF 3
DATE		07.03.01		TITLE CROSSTUBE ASS'Y (412 LOW-N AFT) NTS SCALE

*PRELIMINARY ISSUE*  
*67.04.04*

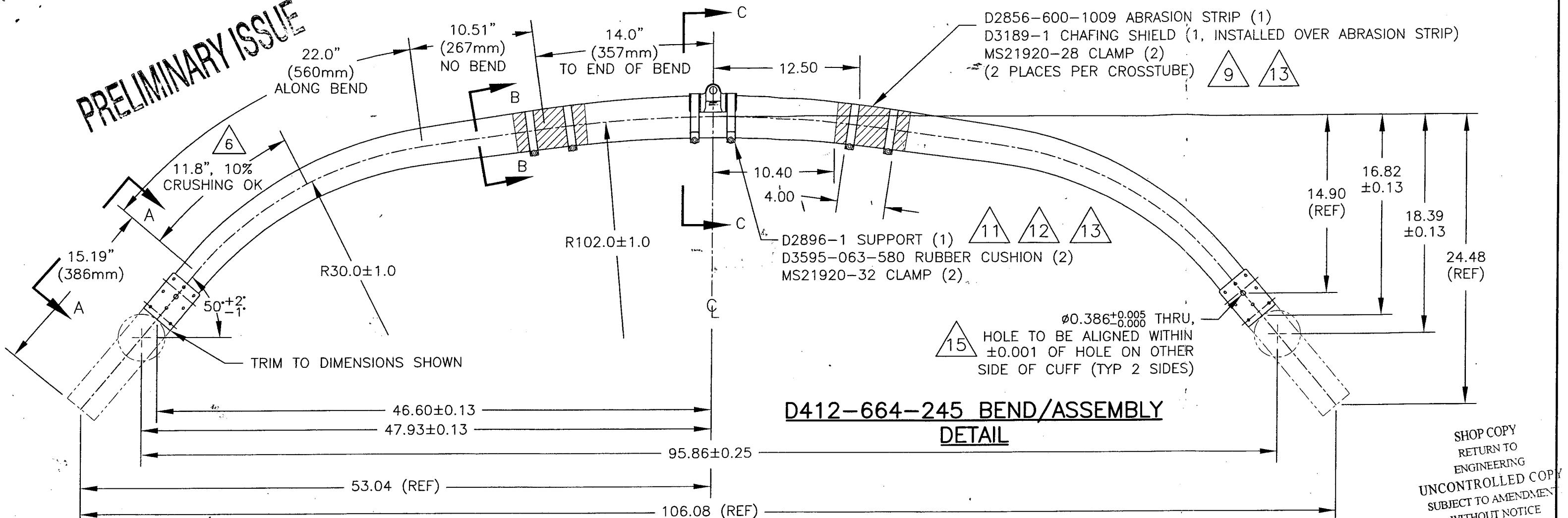
PARTS LIST:

Qty	Part Number	Description
X	D412-664-245	CROSSTUBE ASSEMBLY (412 LOW-NARROW AFT)
1	D6009-129	CROSSTUBE
2	D2856-600-1009	ABRASION STRIP
1	D2896-1	SUPPORT
2	D3189-1	CHAFING SHIELD
2	D3595-063-580	RUBBER CUSHION
2	D3606-1	CUFF
44	CR3212-4-06	RIVET (OR M7885/3-4-06)
4	MS21920-28	CLAMP
2	MS21920-32	CLAMP
A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299-947-100, TYPE II, CLASS 2 ADHESIVE)
A/R	SIKAFLEX-241/-291	SEALANT (OR PROSEAL 890 OR MIL-S-8802 CLASS B2 SEALANT)

**GENERAL NOTES:**

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 2) MATERIAL: MANUFACTURED FROM D6009-129  
FINISHED LENGTH =  $123.59 \pm 0.020$  (BEFORE BENDING/TRIMMING)
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2  
PAINT OUTSIDE PER DART 005 4.2
- 4) PART IS SYMMETRIC ABOUT CENTERLINE.
- 5) RUN-OFF PART, BLEND OUT EDGE LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.
- 6) BEND PROGRESSIVELY WITH A MINIMUM OF 8 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D., EXCEPT UP TO 10% IS ALLOWED IN AREA NOTED.
- 7) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- 8) SCRIBE DART PART NUMBER AND BATCH NUMBER IN THIS AREA WITH VIBRATING STYLUS.
- 9) INSTALL D2856-600-1009 ABRASION STRIP WITH A 0.13 (REF) GAP ON BOTTOM SIDE OF CROSSTUBE PER QSI 035.
- 10) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 11) APPLY A 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 TO THE SURFACE OF D2896-1 THAT WILL BE IN CONTACT WITH THE CROSSTUBE. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING. SHOP COPY
- 12) INSTALL MS21920-32 CLAMPS WITH D3595-063-580 RUBBER CUSHIONS TO SECURE D2896-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMPS ARE OPPOSITE CROSSTUBE SUPPORT. RETURN TO ENGINEERING
- 13) TORQUE CLAMPS 80 TO 100 IN-LB. UNCONTROLLED COPY
- 14) INSTALL D3606-1 CUFF AFTER CHEMICAL CONVERSION COAT BUT BEFORE PAINT, WITH A LAYER OF SIKAFLEX-241/-291 OR PROSEAL 890 OR MIL-S-8802 CLASS B2 SEALANT BETWEEN CUFF AND CROSSTUBE. SUBJECT TO AMENDMENT  
WITHOUT NOTICE
- 15) TOUCH-UP HOLES WITH CHEMICAL CONVERSION COAT. WORK ORDER  
NO. 31599

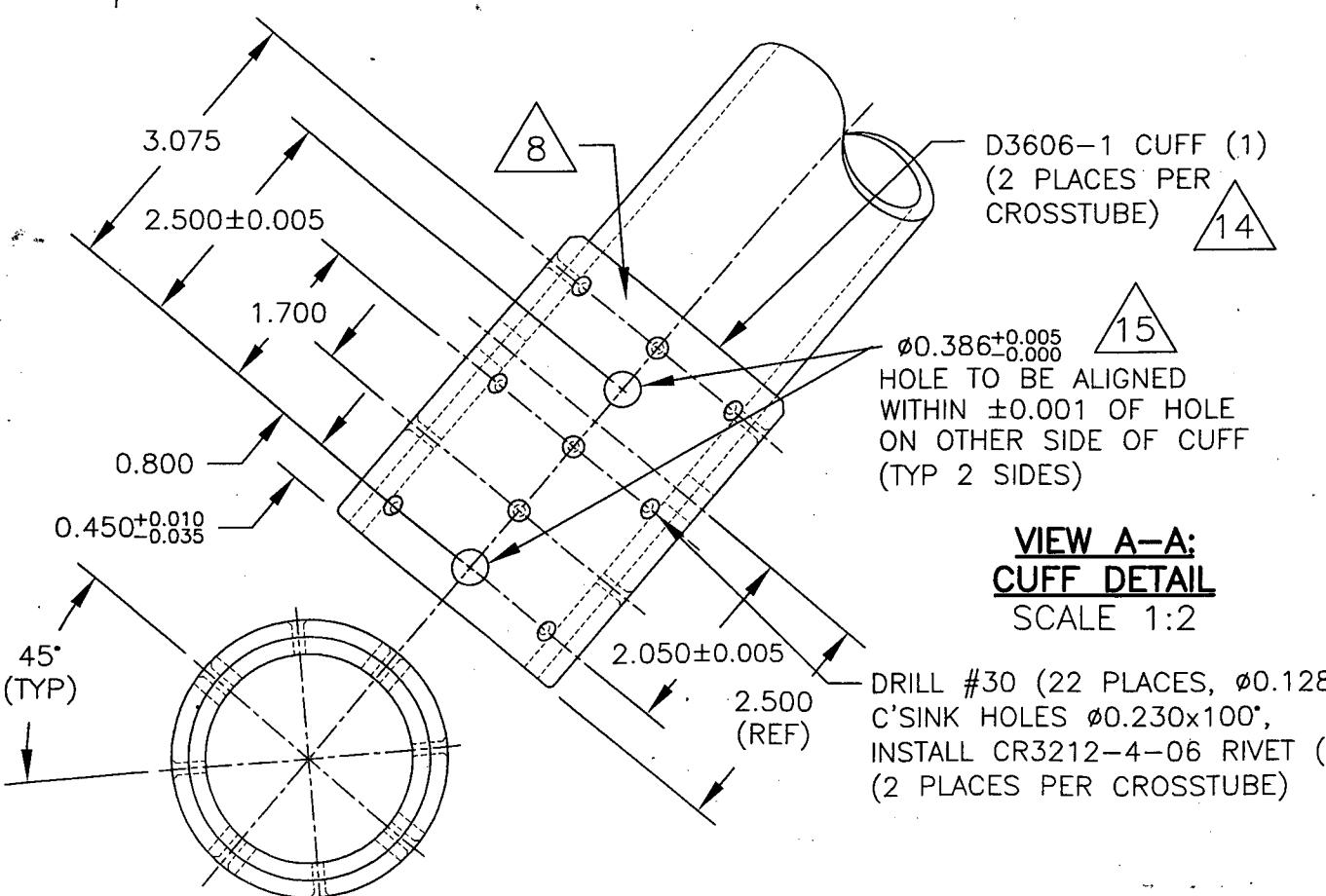
# PRELIMINARY ISSUE



SHOP COPY  
RETURN TO  
ENGINEERING  
CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
31593

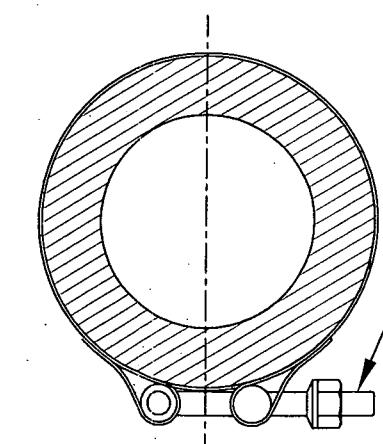
SECTION C-6 *31599*

SCALE 1:2



VIEW A-A:  
CUFF DETAIL

£30 (22 PLACES, Ø0.128 REF),  
HOLES Ø0.230x100°,  
CR3212-4-06 RIVET (22)   
CES PER CROSSTUBE) 



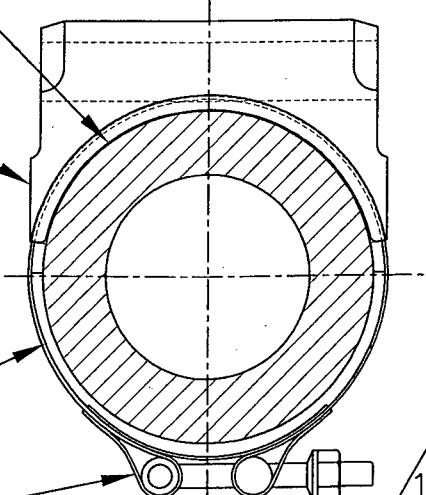
**SECTION B-**

APPLY MAGNOBOND  
BETWEEN D2896-1 AND  
THE CROSSTUBE

D2896-1  
SUPPORT  
| (REF)

D3595-063-580  
RUBBER CUSHION  
(UNDER CLAMP, REF)

12 MS21920-32  
CLAMP (REF)

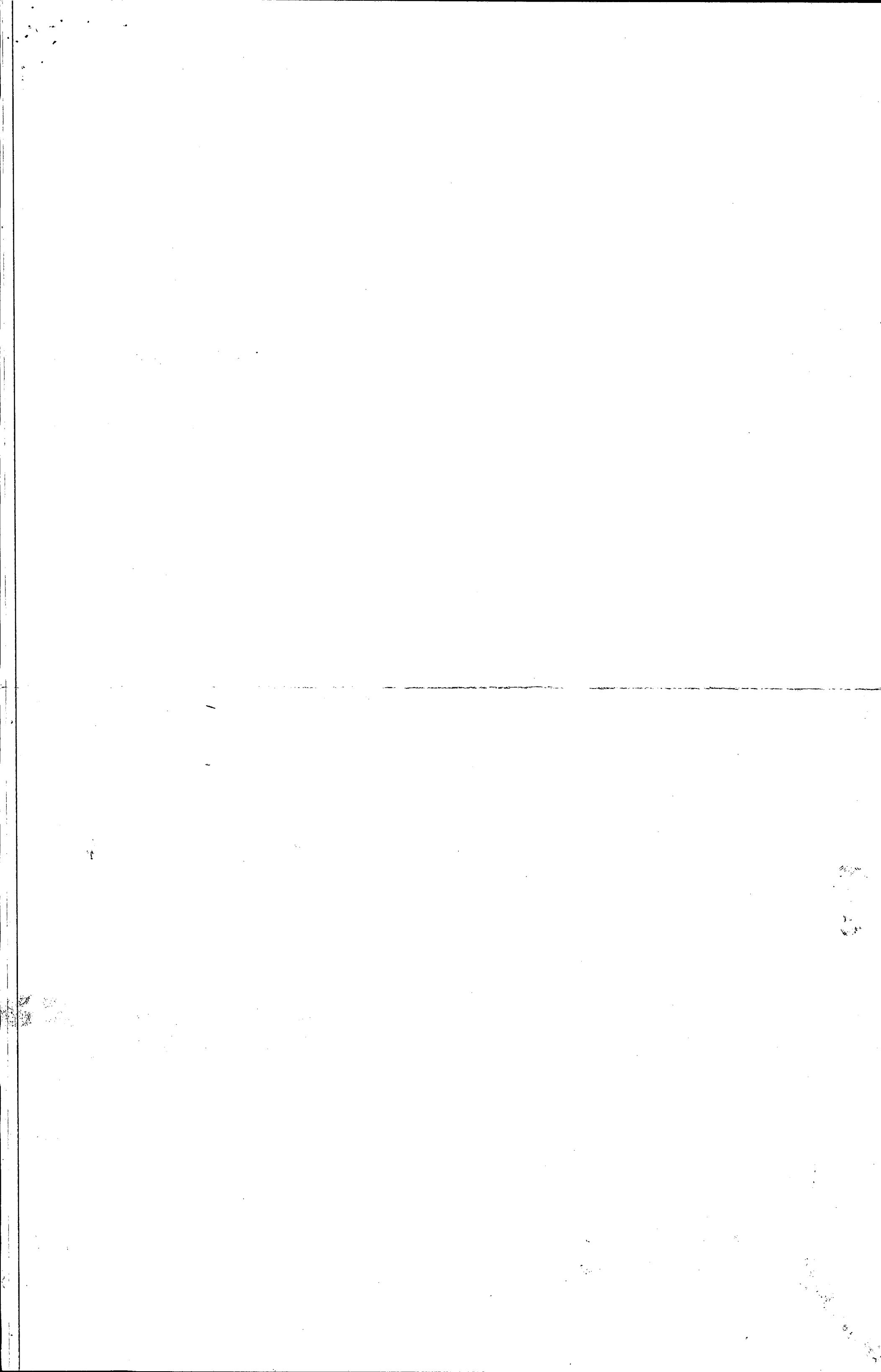


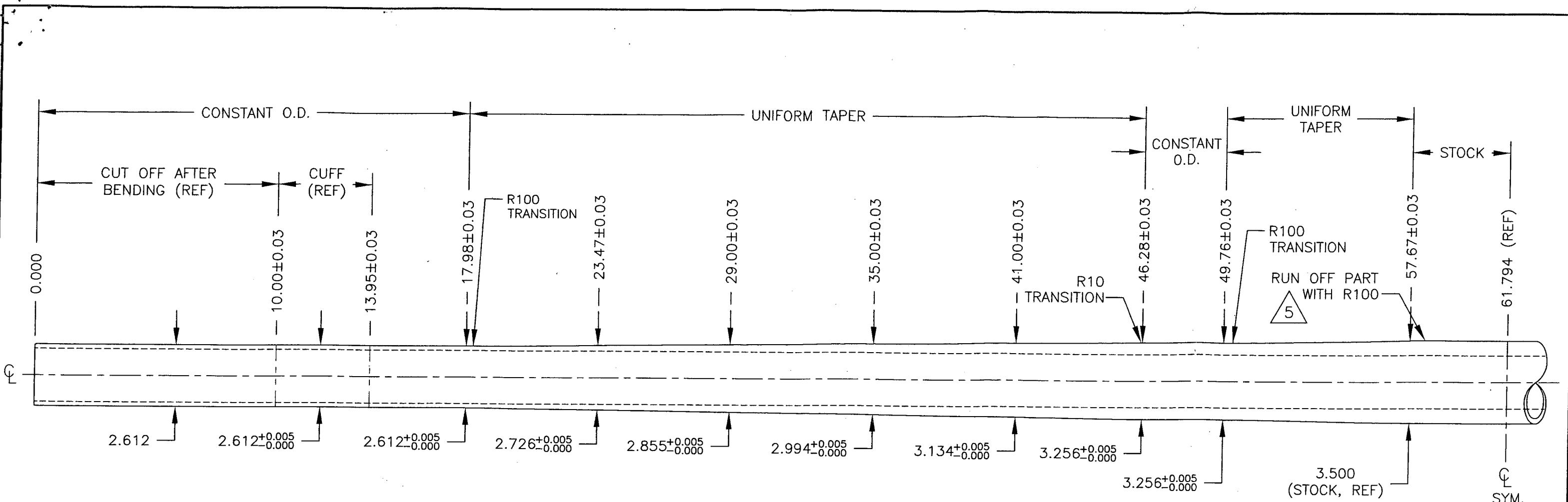
3

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THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		CHECKED <i>✓</i>	APPROVED <i>✓</i>	DRAWING NO. D412-664-245	REV. B SHEET 2 OF 3	
DATE 07.03.01		TITLE CROSSTUBE (412 LOW-NARROW AFT)		SCALE 1:8		





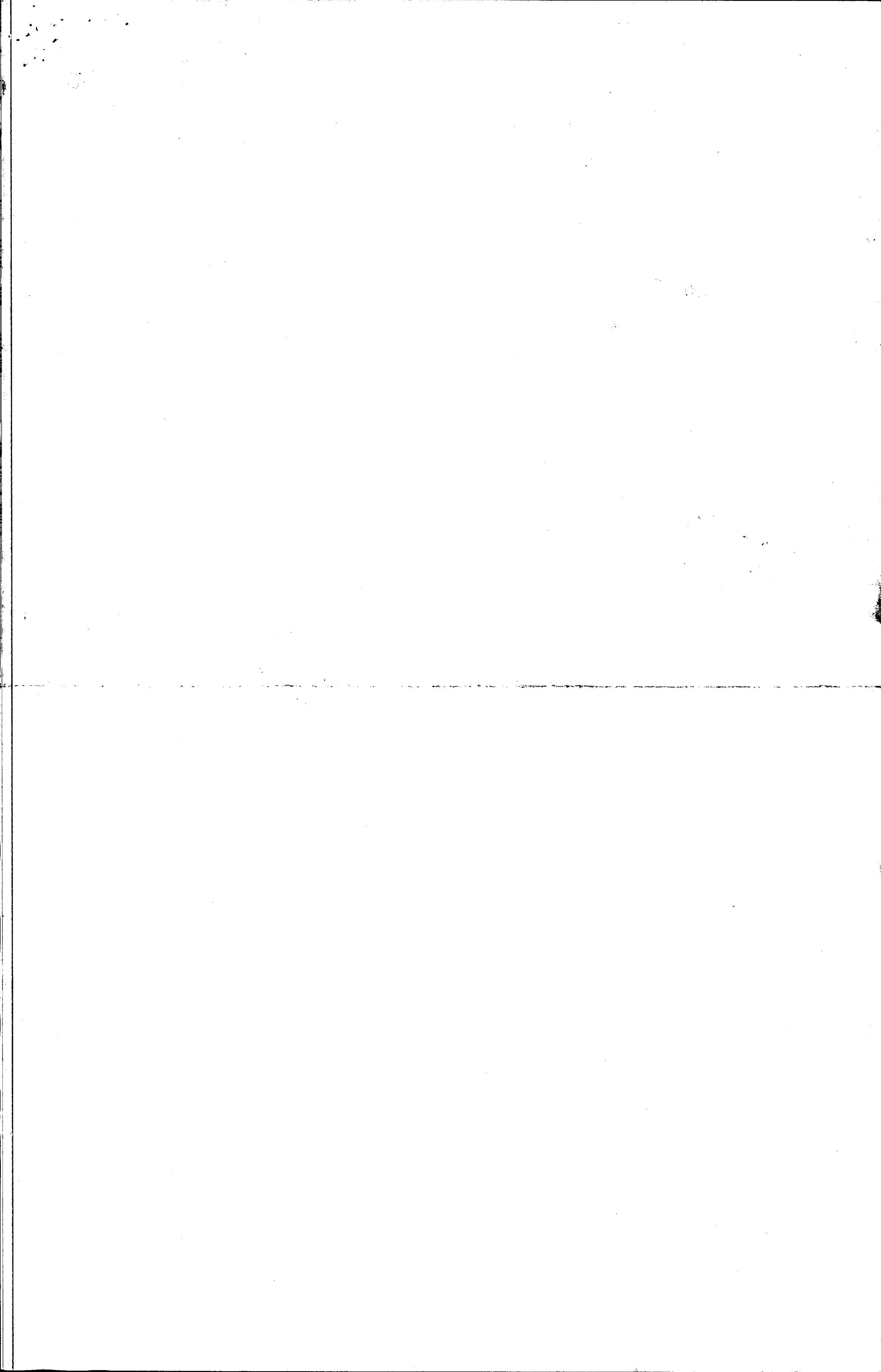
D412-664-245 MACHINING DETAIL

PRELIMINARY ISSUE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31599

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DESIGN	DRAWN BY	DART	DART AEROSPACE LTD. HAWKSBURY, ONTARIO, CANADA
CHECKED	APPROVED		DRAWING NO. D412-664-245
DATE			SHEET 3 OF 3 TITLE CROSSTUBE (412 LOW-NARROW AFT) 1:4
07.03.01			



DART AEROSPACE LTD	Work Order: 31549
Description: X Tube 412	Part Number: D412664245
Inspection Dwg: 1812664245 Rev: B	Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST



First Article

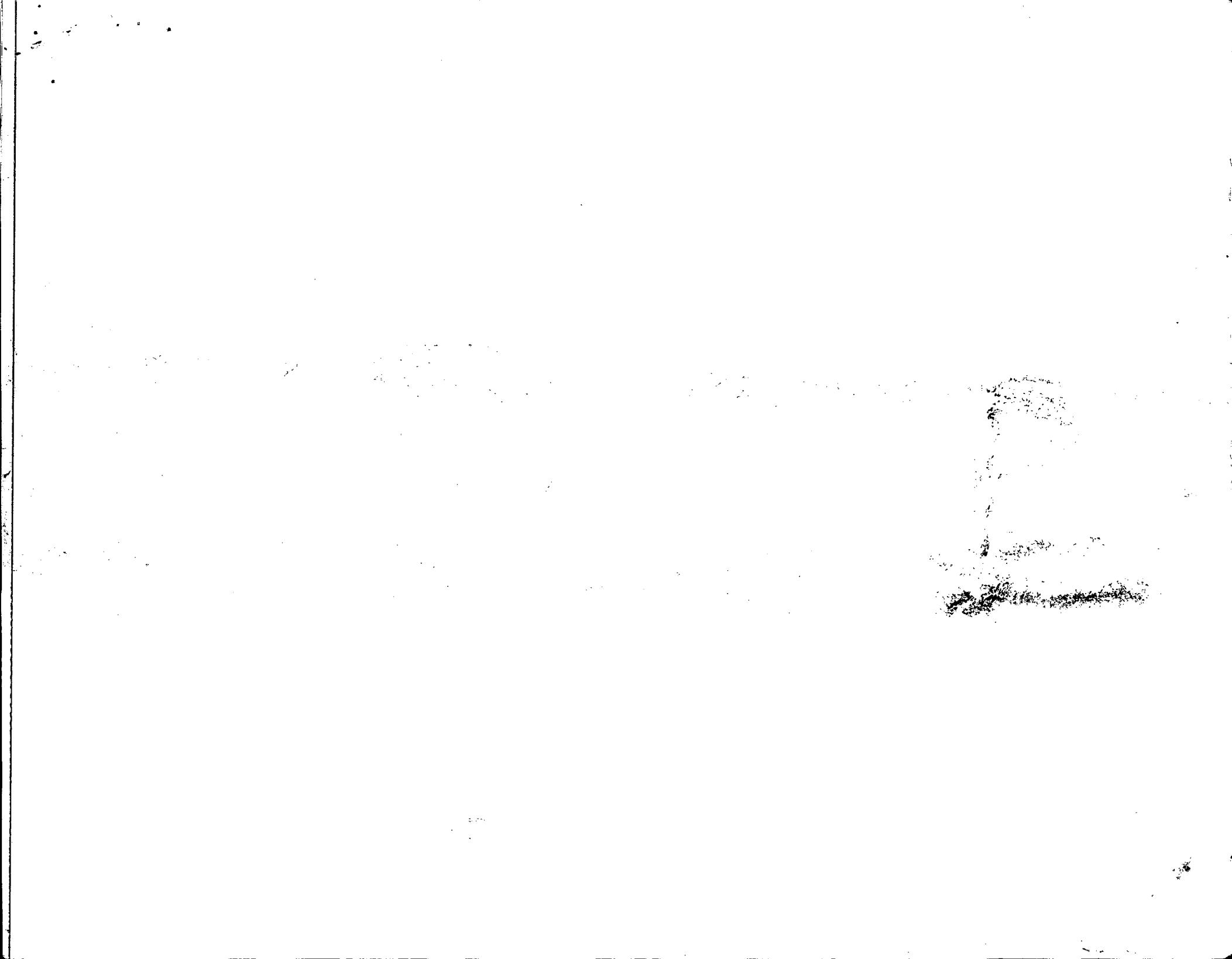


Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.612	+.005 -.000	2.612	/			
2.613	"	2.615	/			
2.612	"	2.615	/			
2.726	"	2.731	/			
2.855	"	2.860	/			
2.994	"	2.998	/			
3.134	"	3.138	/			
3.256	"	3.261	/			
2.256	"	2.261	/			
3.500	"	3.500	/			
2.612	"	2.612	/			
2.612	"	2.615	/			
2.612	"	2.615	/			
2.726	"	2.731	/			
2.855	"	2.860	/			
2.994	"	2.998	/			
3.134	"	3.138	/			
3.256	"	3.261	/			
3.500	"	3.500	/			
123.588	+.030	123.588	/			

Measured by: <i>J. F.</i>	Audited by: <i>E.W.</i>	Prototype Approval:
Date: 07/04/17	Date: 07/04/17	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



DART AEROSPACE LTD

Work Order: 31579

Description: Crosstube Low Narrow Aft (412)

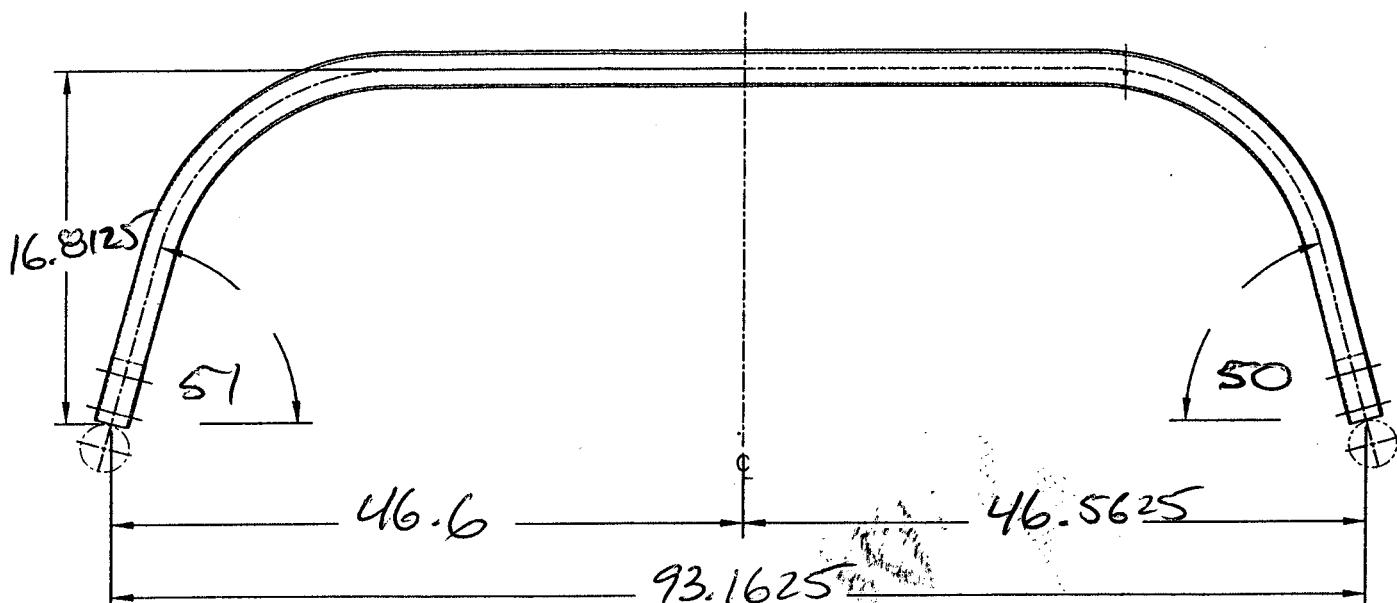
Part Number: D412-664-205

Inspection Dwg: D412-664-245

Rev: C

Page 1 of 1

Required Dimension	Min	Max
Height	16.69	16.95
1/2 Span	46.47	46.73
Angle	49°	52°
Total Span	92.94	93.46



Comments

QC15 Inspection	<i>[Signature]</i>
Date	0705-24

Rev	Date	Change	Revised by	Approved
A	07.04.27	New Issue	KJ/JM	





**HeathAir**  
INTERNATIONAL (1991) INC.

681 Ave. Lepine, Dorval, Québec H9P 1G3  
Tel.: (514) 636-1000 • Fax: (514) 636-0031

W.O. N° 36413

A.M.O. Number: 46/90

## NON-DESTRUCTIVE TESTING REPORT

### AIRCRAFT / COMPONENT INFORMATION

REGISTRATION:

MODEL/TYPE:

SERIAL NUMBER:

TOTAL HR/LOG:

OPERATED BY:

BASED AT:

### INSPECTION REQUIREMENTS

Carry out FPI of (4) cross tubes (external surface) as per ASTM E-1417-05 and the Dart QSI 038, Section 4.1.1 (on file at client) - parts delivered to HeathAir.

Qty (1) P/N D407-667-205 S/N B31039  
 Qty (1) P/N D412-664-145 S/N B31601  
 Qty (2) P/N D412-664-245 S/N B31599 and B31597.

RADIOGRAPHY

ULTRASONIC

PENETRANT

MAGNETIC PARTICLE

EDDY CURRENT

### INSPECTION REPORT

Fluorescent penetrant inspection was performed in accordance with the above requirements on (4) Cross Tubes.

Note: A Level 3 penetrant was substituted for the requested Level 2 ( 3 is more sensitive)  
 Ardrox 970P25E Batch #04B503.

(4) cross tubes inspected. (4) PASSED inspection / (0) FAILED inspection.

THE MAINTENANCE DESCRIBED ABOVE HAS BEEN PERFORMED IN ACCORDANCE WITH  
 THE APPLICABLE STANDARDS OF WORTHINESS

INSPECTED BY:

DATE

May 15, 2007

INSPECTION  
STAMP(S)

3781

CUSTOMER: Dart Aerospace

P.O. NUMBER

Linda

ADDRESS: Fax. 613-632-1053

CONTACT NAME:

LABOUR	②	\$
MATERIALS	②	
TRAVEL EXPENSES	②	GST
HOTEL EXPENSES	②	PST

INVOICE NO.

TOTAL \$